

SWAN-MATIC

Model C530 Hand Held Electric Capper

CAUTION

Do NOT attempt to plug in, adjust, or operate this tool until you have read the tool manufacturer's instructions attached to this sheet.

➤ INSTALLATION

Install the Tool Positioner (or Balancer) approximately four feet above the desired work area. Snap the bale of the capper into the snap hook at the end of the Balancer's cable. Pull the capper down and it should stay where you stop it.

You may need to adjust the tension spring of the Balancer by adjusting the slotted adjustment screw on the face of the Balancer. Turning the adjustment screw clockwise will increase the tension of the Balancer, and turning it counterclockwise will decrease the tension. (See enclosed GM-31 Tool Positioner instructions for specifications and application hints.) Plug the capper's power cord into a 120 Volt outlet.

Thread an aluminum driver shell of the appropriate size onto the 1/4" hex adapter (P/N C532) and tighten the locknut (P/N 9655). Then press the appropriate rubber (or urethane) insert into the driver shell with the flat side of the insert going into the shell first. Firmly seat the insert, but do NOT use glue. **(Note: the driver shell and the insert are ordered separately.)**

The adapter's hex-shaped bit will attach and lock into the chuck of the capper. To attach the adapter, push the spring-loaded *retaining sleeve* toward the capper while pushing in the adapter. To remove the adapter, simply reverse the procedure.

➤ OPERATION

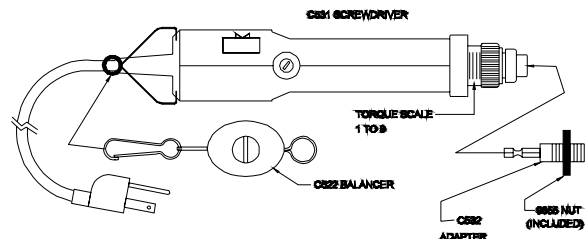
Turn the direction switch on the capper to *forward*. Place the cap to be tightened on the container and start one thread. Place the container with the cap beneath the capper and hold it with one hand.

Bring the capper down onto the cap until the cap driver contacts the cap and then press down firmly. The downward pressure on the cap will activate the **Push-To-Start** function and the capper will begin to tighten the cap. The driver will rotate clockwise and will stop automatically when the cap has reached the preset torque. If this preset torque setting is too loose or too tight, the Push-To-Start feature may not function .

The torque may be adjusted by turning the *Torque Adjustment Ring* clockwise for more torque and counterclockwise for less torque. The capper will remove caps when the direction switch on the capper is set to *reverse*.

➤ SPECIFICATIONS

| | |
|---------------|------------------------|
| Power Supply: | 120 VAC, 0.45 Amps max |
| Style: | Trigger Start |
| RPM's: | 700 RPM max |
| Torque Range: | 10-26 in-lbs |
| Weight: | 1.50lbs |
| Bit Size: | 1/4" Hex |



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